

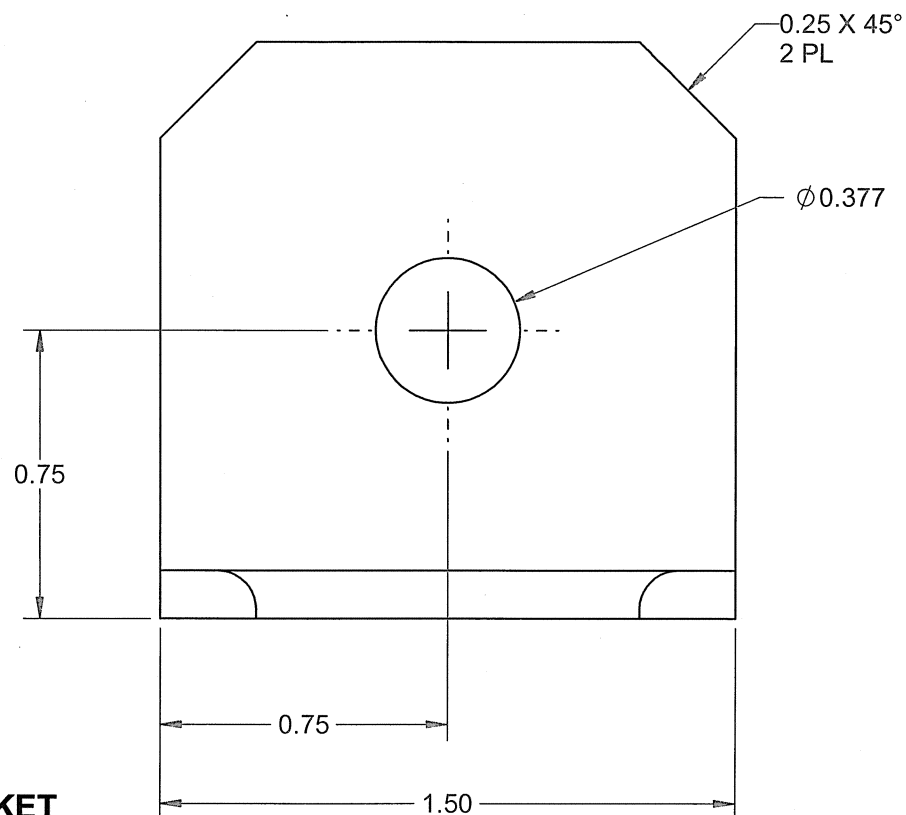
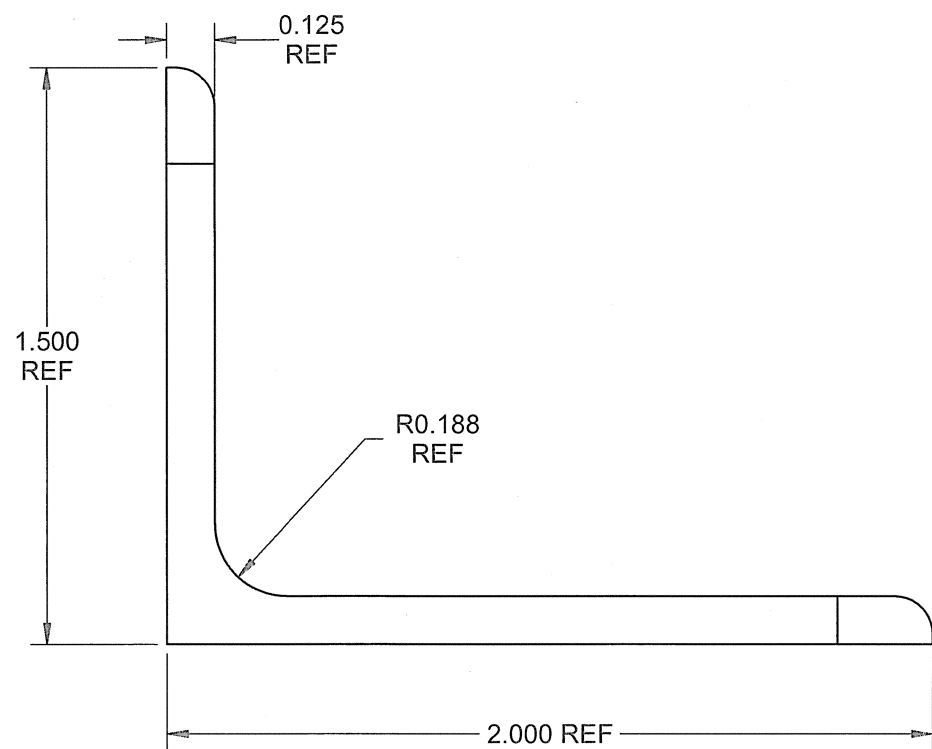
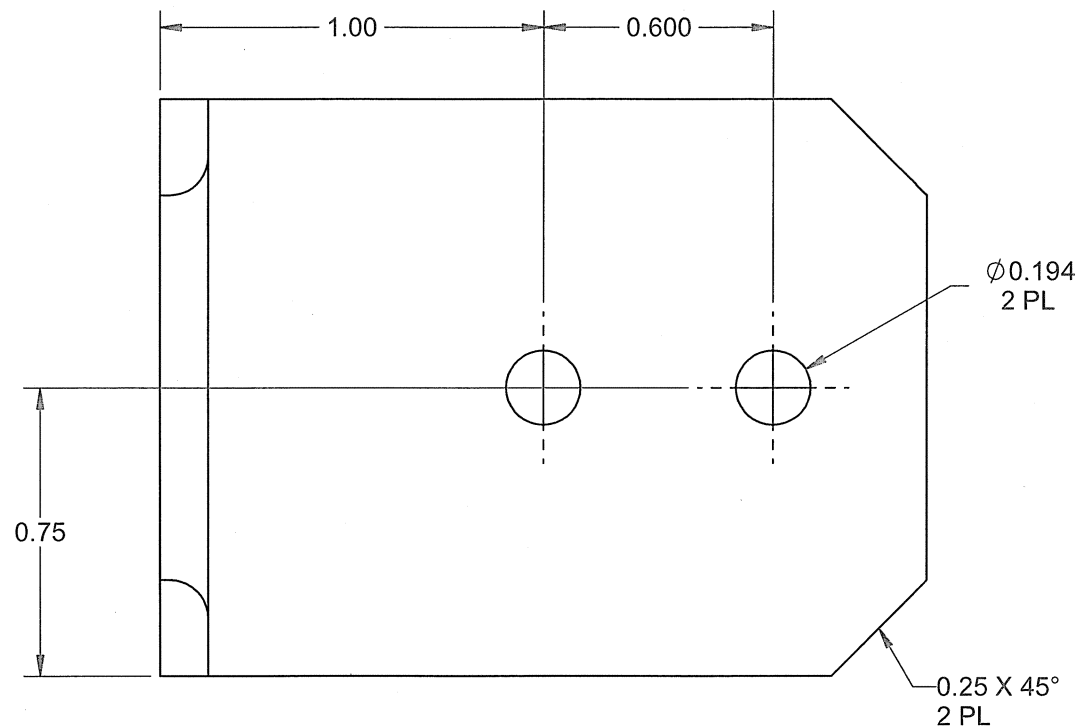
D5710-1 BRACKET

- NOTES:**
1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE
PER AMS-QQ-A-200/3 OR AMS 4152/4164/4165
REF DART SPEC M2024T3AH2.00XW1.50XT0.125XR0.188
REF AND10134-2006
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.04 lbs

RELEASED
2019 SEP 10
ECW19-890

APPROVED

A	NEW ISSUE	MW	18.12.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5710	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
DATE	18.12.07	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D5710-3 BRACKET

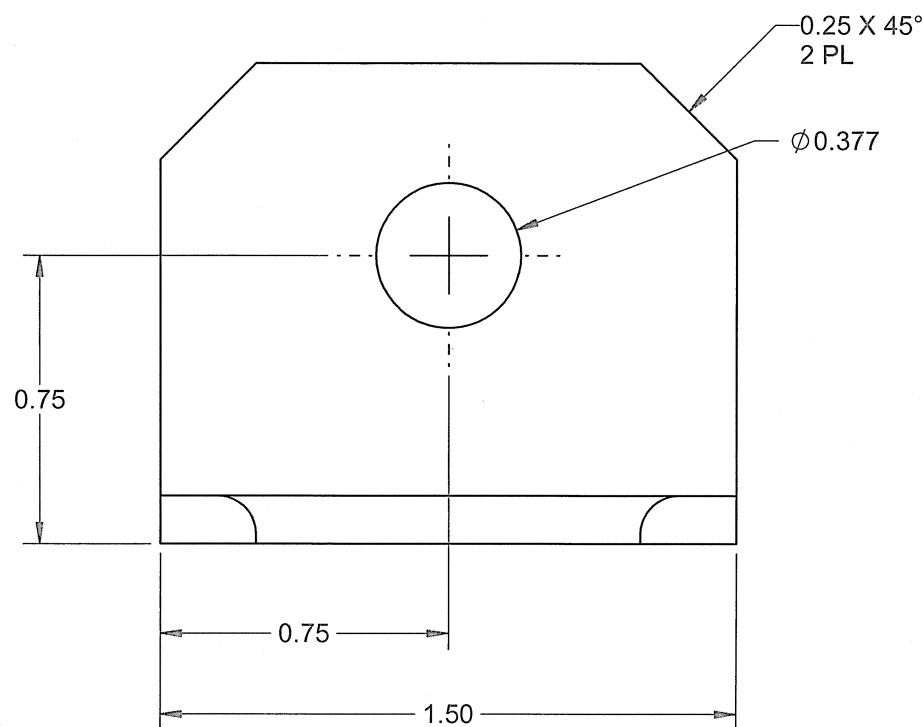
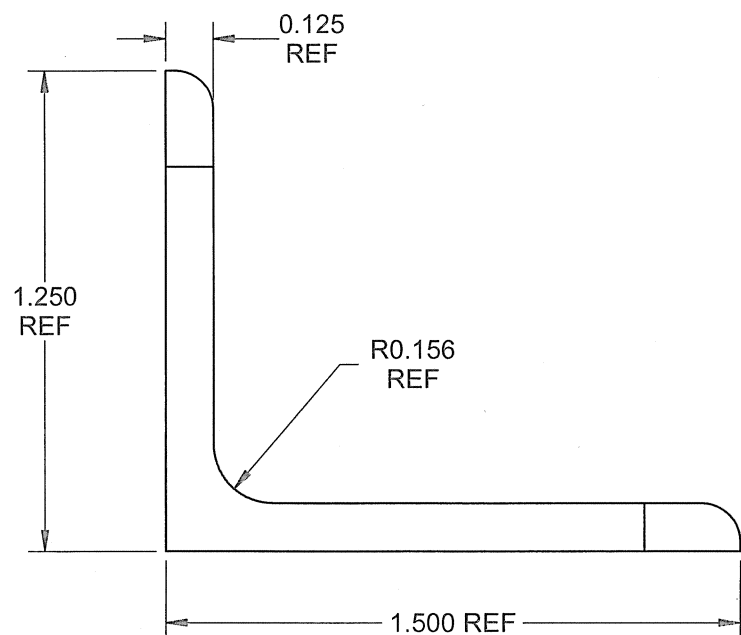
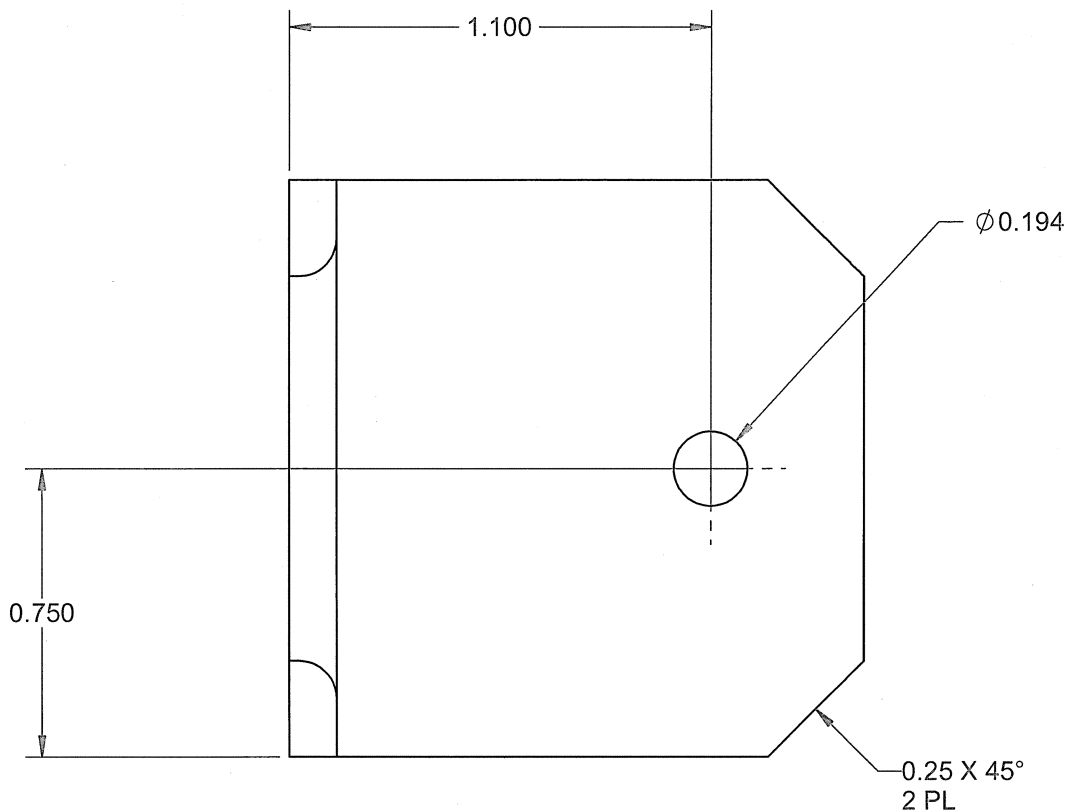
NOTES:

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE
PER AMS-QQ-A-200/3 OR AMS 4152/4164/4165
REF DART SPEC M2024T3AH2.00XW1.50XT0.125XR0.188
REF AND10134-2006
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

RELEASED
2019 SEP 10

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	MW		
CHECKED	ZF	DRAWING NO. D5710	REV. A
MFG. APPR.	DD		SHEET 2 OF 3
APPROVED	NO	TITLE BRACKET	SCALE
DE APPR.	DS		NTS
DATE 18.12.07		COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D5710-5 BRACKET

NOTES:

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE
PER AMS-QQ-A-200/3 OR AMS 4152/4164/4165
REF DART SPEC M2024T3AH1.25XW1.50XT0.125XR0.156
REF AND10134-1407
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

RELEASED

2019 SEP 10

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC.	
DRAWN	MW	HILLSBORO, OR	
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5710	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
DATE	18.12.07	<small>COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	